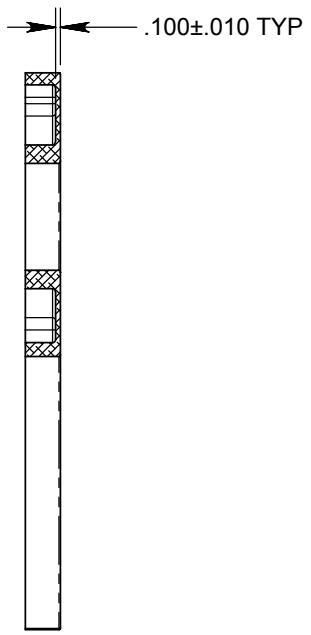
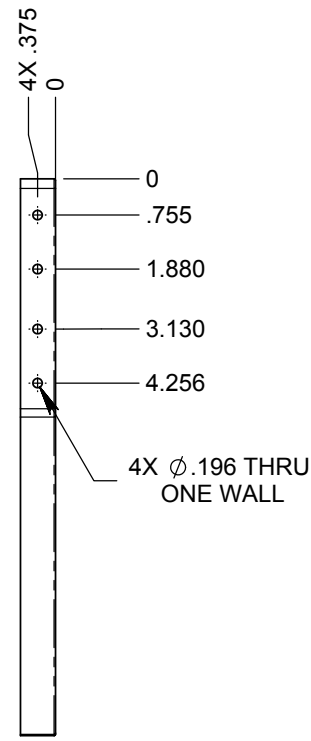
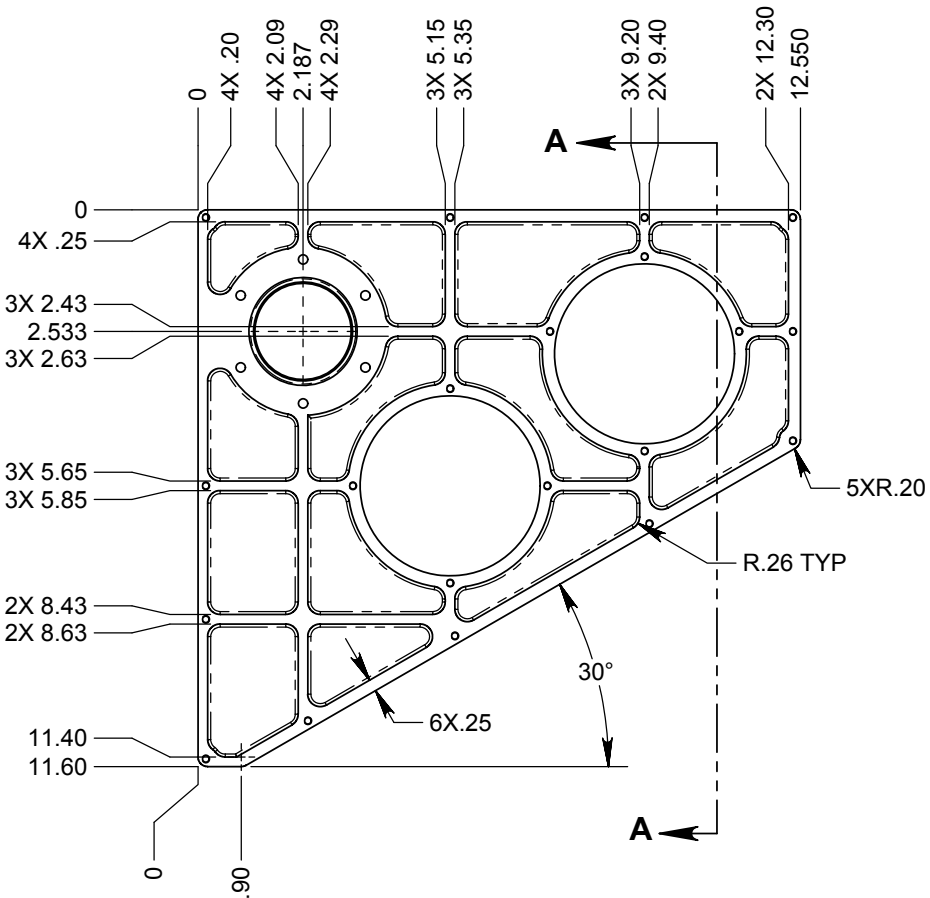
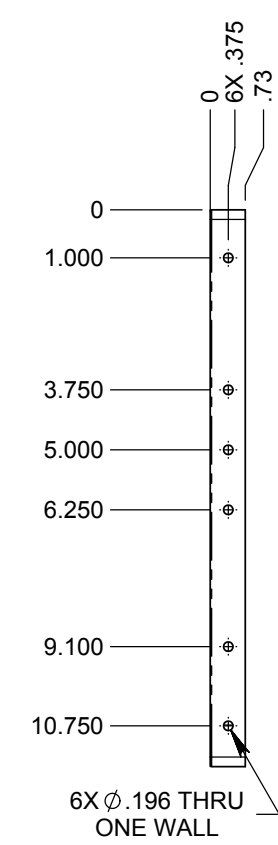
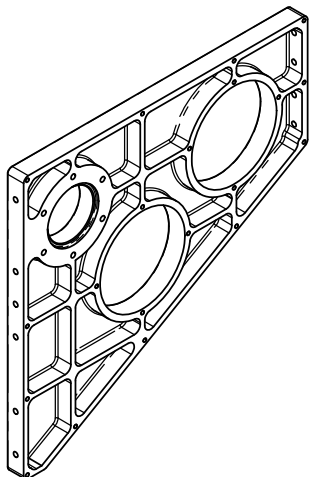


PROPRIETARY AND CONFIDENTIAL
THIS DOCUMENT CONTAINS PROPRIETARY AND
CONFIDENTIAL INFORMATION THAT IS THE SOLE
PROPERTY OF SIMPLEX MANUFACTURING CO.
ANY DISCLOSURE IN PART OR AS A WHOLE TO
ANY UNAUTHORIZED PERSON IS SPECIFICALLY
PROHIBITED.

NEXT ASSEMBLY		USED ON		REVISIONS				
347-301068-301		CH47		REV.	DESCRIPTION	REV BY	DATE	APPV


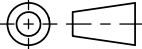


SECTION A-A

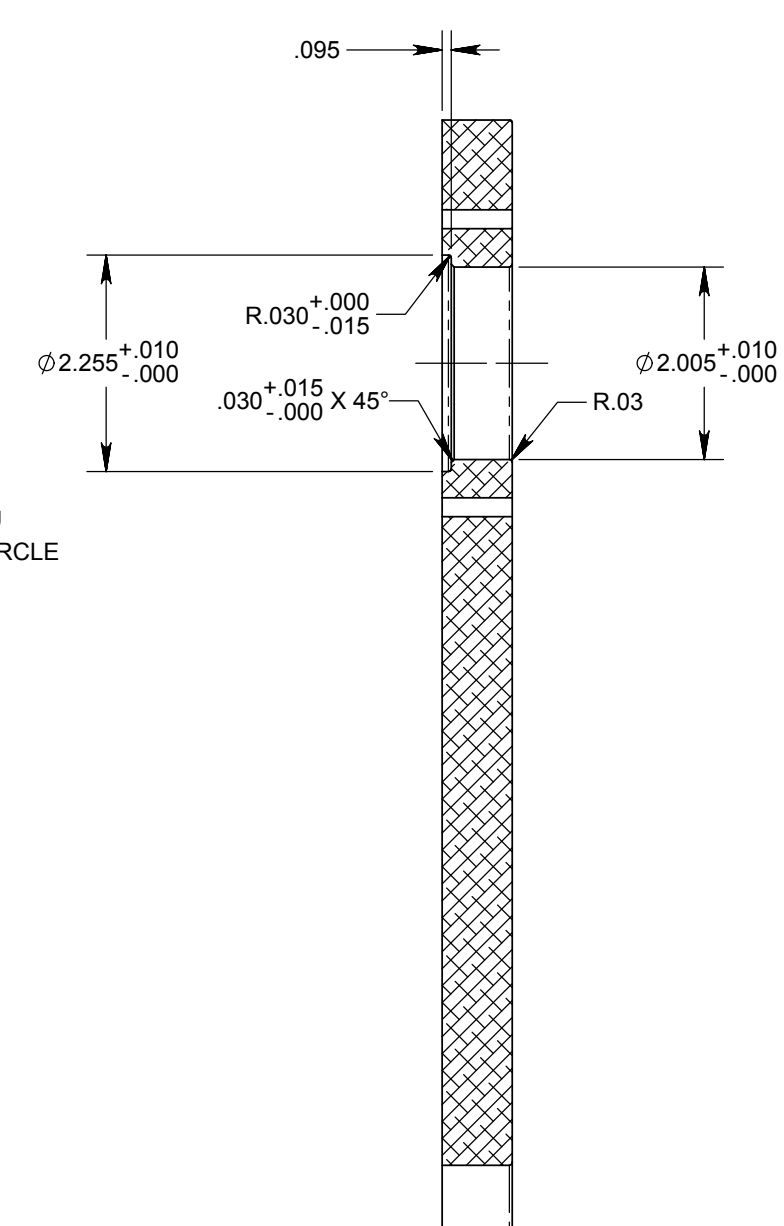
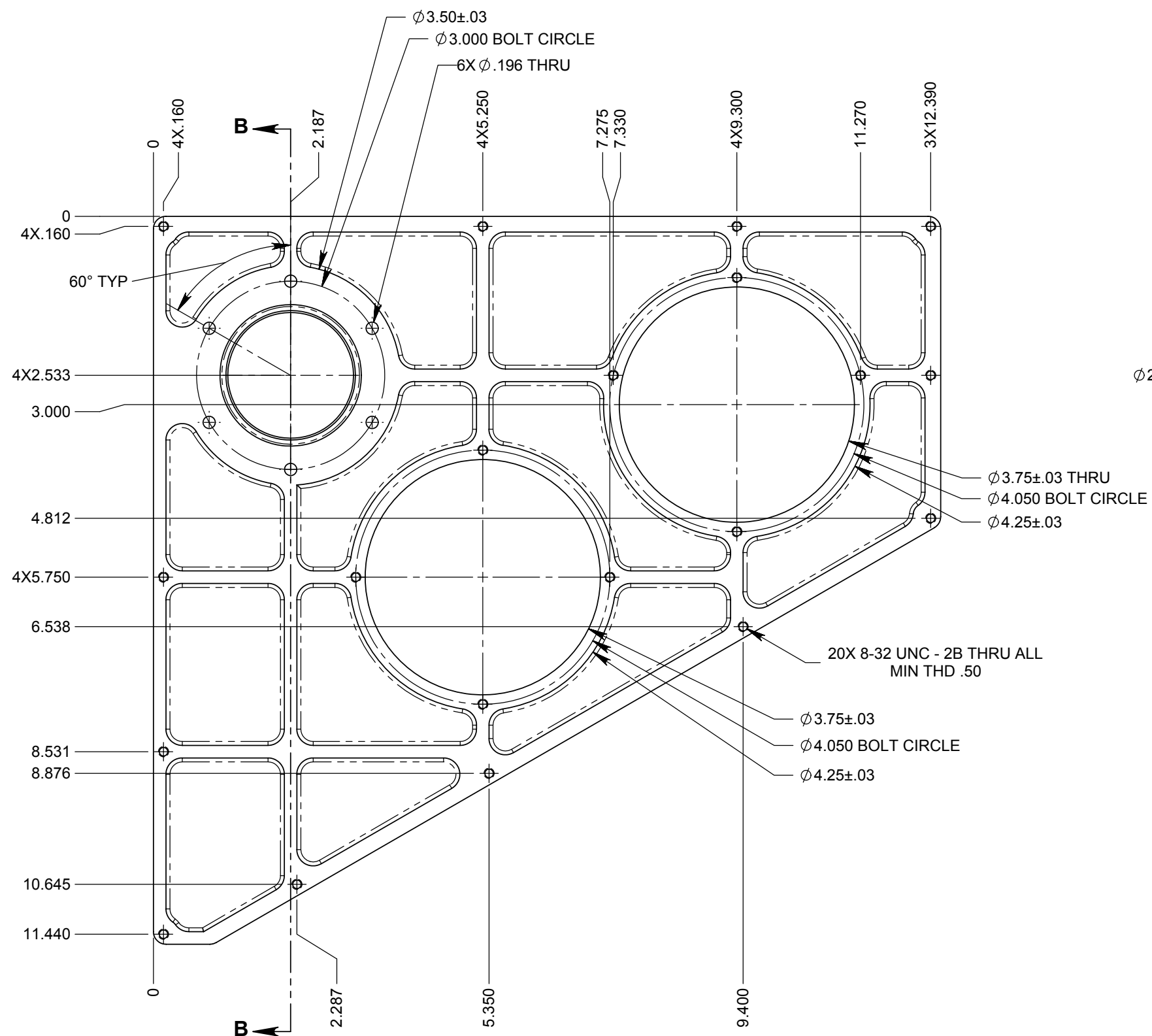


NOTE:
1. ALL FLOOR TO WALL TRANSITIONS TO HAVE A RADIUS OF .06±.01
2. FLY CUT BOTH SIDES BEFORE MACHINING POCKETS.

347-301074-001,
KEEL SUPPORT, PLENUM

<div>- DO NOT SCALE DRAWING -</div> <div>UNLESS OTHERWISE SPECIFIED</div> <div>DIMENSIONS ARE IN INCHES</div> <div>REMOVE ALL BURRS & BREAK SHARP EDGES</div>			SIGNATURE		DATE		<div>SIMPLEX Mfg Aviation Mission Equipment</div> <div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>	
			DRAWN BY: C.LECHTENBERG		DATE: 07/25/15			
TOLERANCES			CHECKED BY:		DATE:		TITLE KEEL SUPPORT, PLENUM	
MACHINE FINISH <div>63</div>	DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005	PROJECTION: 	PRODUCTION CONTROL: J.RODRIGUEZ		DATE: 07/28/15			
	ANGLES: X ± 1° X.X ± .5°		ENGINEER APPROVAL: S.FRANZ		DATE: 07/30/15			
MATERIAL AL 6061-T651, T62 PER AMS 4025, 4027 OR AMS-QQ-A-250/11			ESTIMATED WEIGHT: 2.571 Lbs		SIZE: B		DRAWING NO. 347-301074	
			DRAWING FILE NAME: 347-301074		SCALE: NONE		MODEL FILE NAME: 347-301074	
FINISH ANODIZE PER MIL-A-8625, TYPE II, CLASS 2							REV IR	
							SHEET 1 OF 2	

PROPRIETARY AND CONFIDENTIAL
THIS DOCUMENT CONTAINS PROPRIETARY AND
CONFIDENTIAL INFORMATION THAT IS THE SOLE
PROPERTY OF SIMPLEX MANUFACTURING CO.
ANY DISCLOSURE IN PART OR AS A WHOLE TO
ANY UNAUTHORIZED PERSON IS SPECIFICALLY
PROHIBITED.



SECTION B-B

 SIMPLEX Mfg Aviation Mission Equipment		13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511	
TITLE		KEEL SUPPORT, PLENUM	
DRAWING NO.		REV	
347-301074		IR	
SCALE:	MODEL FILE NAME:		
NONE	347-301074	SHEET 2 OF 2	